



## 130KW POWER PALLET HYBRID CONTAINER

### RENEWABLE ON-DEMAND POWER



### CONTAINERIZED DUAL PP30 GENSET

The new **130 kW Power Pallet Hybrid Container** genset is an expedited answer to the urgent need for portable high-density power. By combining two of our highly optimized and refined PP30 Power Pallets within a single, standard 20-foot shipping container envelope, we are able to provide a commercially applicable genset, ready to be dropped off a truck anywhere in the world and begin to provide renewable, distributed, low-carbon energy.

Using a variety of configurations for both on, off-grid, and microgrid use, this 130 kW Power Pallet Hybrid Container features 129 kWh of lithium ion battery storage with an inverter to provide an intermittent load capacity of 130 kW when the PP30 and inverter outputs are combined. This is the most versatile generator APL has ever offered.

Our unique patented multi-stage gasification architecture, in combination with our innovative gasifier-engine thermal integration, electronic control system and waste-heat recycling, gives the Power Pallet base units unprecedented biomass fuel flexibility and efficiency. Combined with our unique integrated power and feedstock handling, this mid sized Powertainer also has unprecedented power-demand flexibility.

The Power Pallet uses agricultural and forestry waste materials that can be readily sourced very near the point of generation. It is compact and portable, easily transported to where the fuel is and where the power is needed. Unlike diesel fuel or gasoline, this fuel is often available at little or no cost, and most importantly, depending on feedstock selection and use details, the Power Pallet is capable of carbon-negative operation.

#### PERFORMANCE

|                                    |                           |
|------------------------------------|---------------------------|
| Peak Combined Electric Power:      | 134 kW@60 Hz/128 kW@50 Hz |
| Continuous PP30s Only:             | 54 kW@60 Hz/48 kW@50 Hz   |
| Inverter Only:                     | 80 kW                     |
| Sound Level @ 7 meters:            | 65 dB(A)                  |
| Biomass Consumption:               | 1.0 kg/kWh (dry basis)    |
| Run Time per Hopper Fill:          | 5 kW: 12 hrs              |
| Approximate @                      | 10 kW: 6 hrs              |
| 250 kg/m <sup>3</sup> Fuel Density | 15 kW: 4 hrs              |
| Max. Continuous Operation:         | >16 hours                 |
| Start Up Time:                     | 10-15 minutes             |

#### COMBINED HEAT & POWER (CHP)

|  |  |
|--|--|
| Electrical Efficiency:                 | ~23% (woody biomass, LHV)<br>~28% (syn-gas)                |
| Electrical+Thermal Efficiency:         | >65% (biomass)   |
| Gasifier HX+Engine Cooling+Exhaust HX: | >80% (syngas) (3 stage)                                    |
| CHP Heat Output:                       | 3 stage: 2.0 kWth per 1 kWe<br>2 stage: 1.5 kWth per 1 kWe |
| Engine Coolant: Working Fluid:         | Up to 50% PEG  |
| Temperature Range:                     | 75-95°C (165-205°F)  |
| Customer-side CHP: Loop Temp:          | 75-90°C (165-195°F)  |
| Minimum Flow Rate @ 100 kWth:          | 4.4 m <sup>3</sup> /hr (19 GPM)                            |
| Minimum Heat Delivery:                 | 0 kWth (native radiator backup)                            |
| Plumbing Connection:                   | 1.5 inch sanitary fitting                                  |

#### GRID TIE / PARALLELING

|             |                       |
|-------------|-----------------------|
| Controller: | Deep Sea DSE8610 MKII |
|-------------|-----------------------|

#### OPERATING CONDITIONS

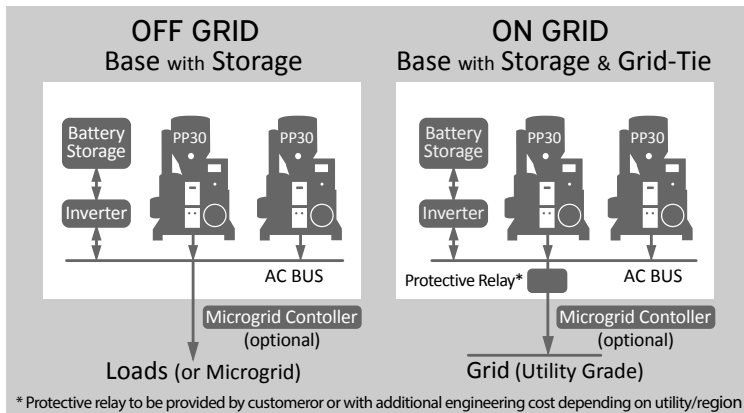
|                             |  |
|-----------------------------|--|
| Ambient Temperature:        | 5-40°C/40-100°F  |
| Ambient Relative Humidity:  | 5-95%  |
| Installed Footprint:        | 7 x 5 x 3 meters<br>23 x 16 x 10 feet                    |
| Site Requirements: Outdoor: | 1.75 m Overhead Clearance<br>Well-ventilated, Level Pad, |

#### GAS FILTRATION

|   |  |
|---|--|
| Dry Filtration System:<br>with HX Temp Control                                | Cyclone+Bag House Gang<br>with Clean-in-place Shaker System    |
| Gas Cooling Pre-filtration:<br>Prevents Tar and H <sub>2</sub> O Condensation | Engine Coolant HX Controls to<br>80-100°C HX In-situ Cleanable |

#### SHIPPING

|                                       |  |
|---------------------------------------|--|
| Standard Inter-modal<br>Dimensions: : | 20 ft x 8 ft x 8.5 ft. high<br>6.06 m x 2.44 m x 2.59 high |
| Weight:                               | 5000 kg<br>11,000 lbs                                      |



\* Protective relay to be provided by customer or with additional engineering cost depending on utility/region

### INVERTER

|                        |                              |
|------------------------|------------------------------|
| Typical CEC Efficiency | 97%                          |
| Maximum AC Power       | 80kVA @ 480 V <sub>RMS</sub> |

### STORAGE BATTERY

|                              |            |
|------------------------------|------------|
| Battery Capacity             | 120 kWh DC |
| System Round-Trip Efficiency | 89% (RTE)  |

## ALL Power Labs

APL is the global leader in small-scale gasification technology. For the past two decades we have been designing and perfecting waste biomass gasifiers. Using these groundbreaking technologies, we are developing broad product line of biomass-fueled power generators that are ready for everyday work, serving real-world, distributed-energy needs. We have placed our compact gasifier gensets in over thirty countries, where they are supporting research at more than fifty universities and providing low carbon energy around the world. They are at work now helping to solve the complex and interconnected problems of waste disposal, energy distribution, and climate change mitigation. We are very proud of the work we are doing at our facility in Berkeley, CA. Please contact us to arrange a visit the next time you are in the Bay Area. We would love to show you around.



### WARRANTY

ALL Power Labs products are covered by a 100% money back guarantee. If you buy something & find yourself unimpressed with the value of the product or company, we'll refund all your money (minus shipping costs) within 30 days of delivery. APL directly warrants all parts we manufacture (i.e. gasifiers, electronics, & related components) for two years or 4000 hours, & passes along the OEM warranty for parts we source & configure into our end products (e.g. engines & genheads). See <http://allpowerlabs.com/products/warranty> for full details.

### GAS MAKING SYSTEM

|                              |   |
|------------------------------|---|
| Gasifier Type:               | APL v5.x Patented Multistage Heat Recycling Downdraft                       |
| Materials:                   | 304/310/321 SS / Mild Steel   |
| Hearth:                      | Coated Ceramic  |
| Char-Ash Removal:            | Automated Auger to 16 hour batch vessel                                     |
| Fuel Feed:                   | Automated: Hopper to Reactor  |
| Hopper Capacity:             | 333 liters (88 gallons)   |
| Hopper Filling:              | Batch: Manual while operating<br>Automatic: Continuous Feed Gate (optional) |
| Control System:              | On-Board Automation   |
| Flare: Clean Swirl Combustor | Auto Ignitor / Manual Mixture   |

### ENGINE

|                             |  |
|-----------------------------|--|
| Type:                       | Ashok Leyland: Hino-Toyota Design  |
| Displacement:               | 4.0 liter  |
| Cylinder Configuration:     | Inline 4 cylinder  |
| Compression Ratio:          | 12:1   |
| RPM:                        | 1500 @50 Hz, 1800@60 Hz  |
| Valve Configuration:        | Overhead, Pushrod  |
| Engine Block:               | Cast Iron: Industrial Diesel Based<br>Cylinders Lined for In-frame Rebuild |
| Pistons:                    | Aluminum Alloy: Center Dished<br>Ring-trench Inserts Prevent Sticking      |
| Cylinder Head:              | Cast Iron Crossflow<br>w/ Hardened Exhaust Inserts                         |
| Ignition:                   | Electronic: ECU Controlled   |
| Lube Oil Capacity:          | 8 liters (8.5 quarts)  |
| Coolant Capacity:           | 15 liters (16 quarts)  |
| Auto Shutdown:              | Low Oil Pressure<br>High Coolant Temperature                               |
| System voltage:             | 12 VDC   |
| Charging System: AC Genhead | Switch-mode Charger  |
| System Voltage:             | 12 VDC   |
| Recommended Battery:        | Grp 24 Marine: 75Ah, 880 CCA   |
| Auxilliary Components:      | Cooling Fans<br>ECU Controlled 12 VDC<br>Water Pump                        |
| Auxillary Parasitic Load    | 850 Watt, 300 Watt w/o Radiator  |
| Speed Control: Elect. Gov.  | Woodward L-Series  |
| Automated Mixture Control   | Bosch Wide-Band O <sub>2</sub> Sensor                                      |

### GENERATOR

|                            |                              |
|----------------------------|------------------------------|
| Type:                      | Marathon 284CSL1542, 12 wire |
| AVR:                       | DSE A106 MK II               |
| Available Voltages:        | 480 VAC                      |
| Total Harmonic Distortion: | <5%                          |
| Efficiency:                | 92%                          |
| Motor Surge Starting Cap:  | >300%                        |
| Maximum Step-load          | 50% of Rated Power           |

All specifications are subject to change without notice