



# PP30 Filtration Tune-up

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**At 550 run hours Maintenance is performed on the following items:**

## Gaskets:

Note: When replacing seals or gaskets make sure all mating surfaces are clean.

### Replace: Filter O-ring Gaskets

1. Remove filter lid, vessel, and sandwich
2. Remove old o-ring gaskets and dispose of according to site guidelines
3. Replace with new o-rings and re assemble filter

### Replace: 2" Sani Tube PTFE Gasket (Gas Filter>flare)

1. Remove sani clamp basepan-to-flare gas line
2. Dispose of old gasket according to site guidelines
3. Replace with new gasket and reattach gas line to basepan

### Replace: 6" Sani Tube PTFE Gasket (HX>gas filter)

1. Remove sani clamp connecting PGHX to base pan
2. Move PGHX aside and dispose of old gasket according to site guidelines
3. Replace with new gasket and install PGHX to basepan with sani clamp

### Replace: 2" Sani Tube PTFE Gasket (Filter outlet>engine gas line)

1. Remove sani clamp connection mixing T to filter lid
2. Dispose of old gasket according to site guidelines
3. Replace with new gasket and install mixing T to filter lid with sani clamp

### Replace: 2" Sani Tube PTFE Gasket (Governor)

1. Remove sani clamps connection governor to gas line
2. Dispose of old gaskets according to site guidelines
3. Replace with new gaskets and install governor to gas lines with sani clamps