



PP30 Air Lock Maintenance

At 1750 run hours Maintenance is performed on the following items:

Replace: Continuous Feed Brush

1. Unscrew front screws mounting the top plate to the Cfeed assembly
2. Pull top plate away
3. Set Cfeed mode to 2 by going to DSE->PLC screen->Cfeed mode and pressing the check mark button,
 - a. the number will blink and if you hit the up arrow it will change to 2,
 - b. then press the check mark button the cfeed should start to open.
4. When it opens all the way disconnect power so it stays open

Replace: Continuous Feed Bulb Seal

1. Plug Cfeed motor to power
2. Set Cfeed mode to 2 by going to DSE->PLC screen->Cfeed mode and pressing the check mark button,
 - a. the number will blink and if you hit the up arrow it will change to 2,
 - b. then press the check mark button the cfeed should start to open.
3. When it opens all the way disconnect power so it stays open
4. Now you should have access to the rubber bulb seal seal
5. Remove the old one and dispose of and replace it with a new one
 - a. If sealing strip is too long carefully trim so ends butt tightly
6. Pound lightly with a soft mallet to make sure it's fully seated all the way around